RHR HEAT RECOVERY UNIT CATALOGUE





Heat Recovery Ventilators

Inner air quality and energy efficiency are the new trends for offices, residences, houses and such places. Heat recovery units are perfect solution for these needs and they are highly demanded. Heat Recovery units are exhausting stall air while supplying fresh air. While changing the stall air with fresh air, it transfers the energy of the inner air to the fresh air through a heat exchanger without mixing the stall air with fresh air. So finally, the need for fresh air had been supplied and energy had been saved through the unit.

Main functions of the unit are:

- -Exhausting stall air
- -Supplying fresh air
- -Filtering fresh air
- -Recovering energy of the inner air by transfering their energy to supplied fresh air

Specifications

- -Easy mounting of the unit thanks to alternative exits
- -Easy maintenance to all components
- -Optional usage with electrical heater or water coil
- -High thermal efficiency
- -Low noise level thanks to high efficient plug fans
- -Flameproof type isolation
- -G4 class filter
- -5 speed fans
- -Smart automation of the unit with optional automation boards



Technical Specifications



Easy Maintenance of the Components

 Heat recovery ventilators need periodical maintenance. All components of the unit are mounted on the rails letting them easily out for maintenance. The filters should be serviced after 1.200 working hours which automation reminds service time.

High Efficient Exchangers

• The exchangers having certified performances are being used in our heat recovery ventilators. They are high efficient, thanks to design and structure, which creates big amount of energy saving. This saving also decreases total heating and cooling needs of the area where they are planned to be used.

Plug Type Fans

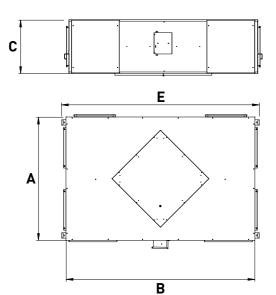
• AC, Plug type fans are preferred because of their high efficiency and low noise levels.

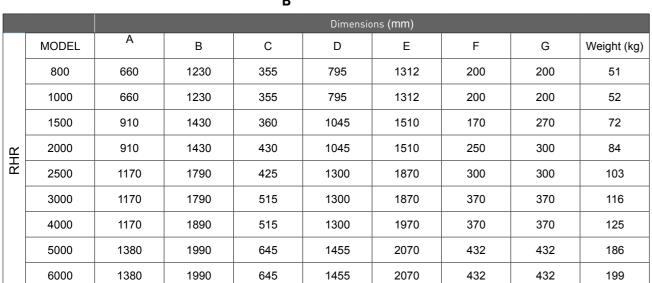
Body of RHR and Inner Insulation

• RHR units body is 0,8mm RAL 7040 purpa coated sheet metal for outer surface and 0,8mm galvanised sheet metal for the inner parts. The inner surface of the body of the unit is covered with an insulation material which is flame retardant and has thickness of 10 mm. Thanks to special insulation material, unit has a perfect sound and thermal insulation.

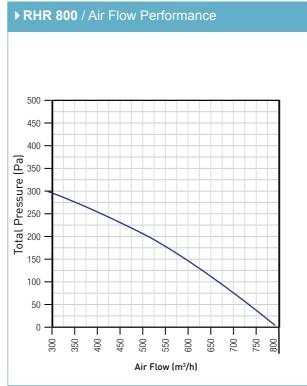
Technical Specifications

		RHR								
		800	1000	1500	2000	2500	3000	4000	5000	6000
Electrical Connections		1~230 V 50 Hz								
Air Flow (1)	m³/h	800	1000	1500	1900	2400	2970	3830	4700	5200
Sound Level (2)	dB (A)	44	45	46	48	49	50	52	53	59
Electrical Requirements										
Fan/motor Power (3)	W	204	310	420	1030	1030	750	940	1360	1900
Maximum Current	(A)	0,9	1,4	1,9	4,5	4,5	3,5	4,7	6	6





Performance Datas



500 450								
400								
Total Pressure (Pa)								
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를 200	-							
^년 150	_							
100	-							
50	-							
0								
	300	400	200	009	700	800	900	1000

Model	RHR 800				
Power Supply	220	220 - 240 V / Single Phase / 50 Hz			
Max. Power Consumption	W	204			
Air Flow	m³/h	800			
External St. Pressure	Pa	0			
SFP Results	kW/(m³/s)	0,898			
Temp. Exc. Efficiency	%	53			
Sound	dB	44			

Temperature Efficiency; η.

Outdoor Air; -3°C, 75% RH

Return Air; 22°C, 50% RH

Sound Power Level is measured 1.5 m away from the unit at 250 HZ.

Model	RHR 1000				
Power Supply	220	220 - 240 V / Single Phase / 50 Hz			
Max. Power Consumption	W	310			
Air Flow	m³/h	1000			
External St. Pressure	Pa	0			
SFP Results	kW/(m³/s)	0,975			
Temp. Exc. Efficiency	%	51			
Sound	dB	45			

Temperature Efficiency; $\eta_{\scriptscriptstyle T}$

Outdoor Air; -3°C, 75% RH

Return Air; 22°C, 50% RH

Sound Power Level is measured 1.5 m away from the unit at 250 HZ.

¹ Airflow data when the ESP is 0 Pa. ² Sound levels are measured at 250Hz and at 1,5m distance.

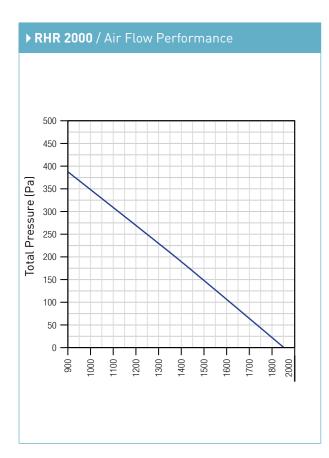
Performance Datas

Model	RHR 1500				
Power Supply	220	220 - 240 V / Single Phase / 50 Hz			
Max. Power Consumption	W	420			
Air Flow	m³/h	1500			
External St. Pressure	Pa	0			
SFP Results	kW/(m³/s)	1,217			
Temp. Exc. Efficiency	%	50			
Sound	dB	46			

Temperature Efficiency; $\eta_{T} = \frac{T_{2}T_{1}}{T_{3}T_{1}} \times 100 \%$ Outdoor Air; -3°C, 75% RH

Return Air; 22°C, 50% RH

Sound Power Level is measured 1.5 m away from the unit at 250 HZ.



Model		RHR 2000			
Power Supply	220) - 240 V / Single Phase / 50 Hz			
Max. Power Consumption	W	1030			
Air Flow	m³/h	1900			
External St. Pressure	Pa	0			
SFP Results	kW/(m³/s)	1,121			
Temp. Exc. Efficiency	%	52			
Sound	dB	48			

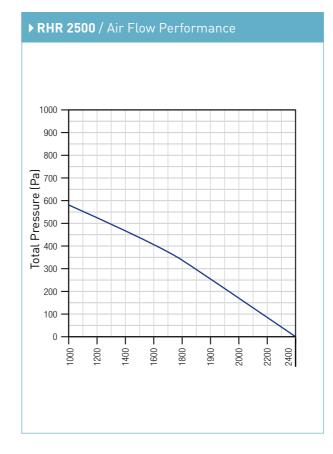
Temperature Efficiency; $\eta_T = \frac{T_2 - T_1}{T_2 - T_1} \times 100 \, \text{s}$

Outdoor Air; -3°C, 75% RH

Return Air; 22°C, 50% RH

Sound Power Level is measured 1.5 m away from the unit at 250 HZ.

Performance Datas



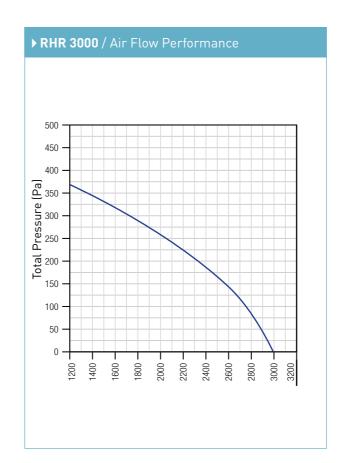
Model	RHR 2500			
Power Supply	220	- 240 V / Single Phase / 50 Hz		
Max. Power Consumption	W	1030		
Air Flow	m³/h	2400		
External St. Pressure	Pa	0		
SFP Results	kW/(m³/s)	1,158		
Temp. Exc. Efficiency	%	50		
Sound	dB	59		

Temperature Efficiency; $\eta_T = \frac{T_2 - T_1}{T_3 - T_1} \times 100 \%$

Outdoor Air; -3°C, 75% RH

Return Air; 22°C, 50% RH

Sound Power Level is measured 1.5 m away from the unit at 250 HZ.



Model	RHR 3000			
Power Supply	220 - 240 V / Single Phase / 50 Hz			
Max. Power Consumption	W	750		
Air Flow	m³/h	2970		
External St. Pressure	Pa	0		
SFP Results	kW/(m³/s)	1,118		
Temp. Exc. Efficiency	%	51		
Sound	dB	50		

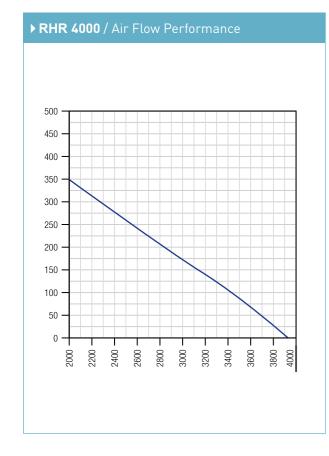
Temperature Efficiency; $\eta_T = \frac{T_2 - T_1}{T_3 - T_1} \times 100 \%$

Outdoor Air; -3°C, 75% RH

Return Air; 22°C, 50% RH

Sound Power Level is measured 1.5 m away from the unit at 250 HZ.

Performance Datas

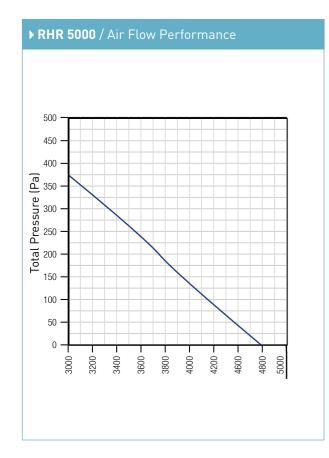


Model		RHR 4000			
Power Supply	220) - 240 V / Single Phase / 50 Hz			
Max. Power Consumption	W	940			
Air Flow	m³/h	3830			
External St. Pressure	Pa	0			
SFP Results	kW/(m³/s)	1,268			
Temp. Exc. Efficiency	%	50			
Sound	dB	52			

Temperature Efficiency; $\eta_T = \frac{T_2 - T_1}{T_3 - T_1} \times 100 \, \text{9}$ Outdoor Air; -3°C, 75% RH

Return Air; 22°C, 50% RH

Sound Power Level is measured 1.5 m away from the unit at 250 HZ.



Model		RHR 5000			
Power Supply	220) - 240 V / Single Phase / 50 Hz			
Max. Power Consumption	W	1360			
Air Flow	m³/h	4700			
External St. Pressure	Pa	0			
SFP Results	kW/(m³/s)	1,374			
Temp. Exc. Efficiency	%	50			
Sound	dB	53			

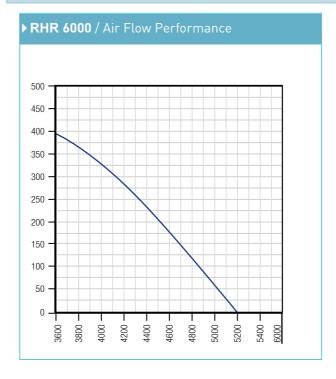
Temperature Efficiency; $\eta_T = \frac{T_2 - T_1}{T_3 - T_1} \times 100 \%$

Outdoor Air; -3°C, 75% RH

Return Air; 22°C, 50% RH

Sound Power Level is measured 1.5 m away from the unit at 250 HZ.

Performance Datas



Model		RHR 6000			
Power Supply	220	220 - 240 V / Single Phase / 50 Hz			
Max. Power Consumption	W	1900			
Air Flow	m³/h	5200			
External St. Pressure	Pa	0			
SFP Results	kW/(m³/s)	1,452			
Temp. Exc. Efficiency	%	50			
Sound	dB	52			

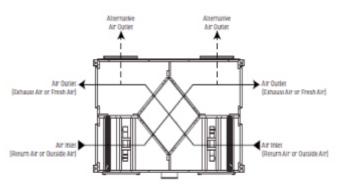
Temperature Efficiency; $\eta_{T} = \frac{T_{2} - T_{1}}{T_{3} - T_{1}} \times 100 \%$

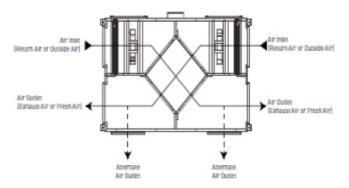
Outdoor Air; -3°C, 75% RH

Return Air; 22°C, 50% RH

Sound Power Level is measured 1.5 m away from the unit at 250 HZ.

Duct Connection Configuration





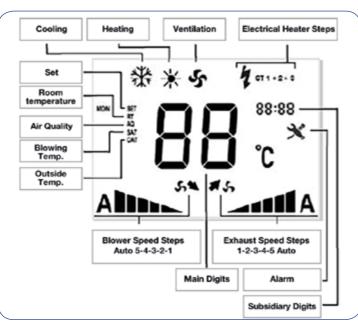
Accessories

▶ Digital Controller



► Standard Panel Specifications

- 1 Manages exhaust and fresh air fan volumes individually in 5 steps.
- **2** Filter service alarm after 1200 hours of performance.
- 3 Thermal protection for motors.



► Advanced Panel Specifications

1 Manages exhaust and fresh air fan

volumes individually in 5 steps

2 Filter service alarm after 1200

3 Thermal protection for motors

4 Electrical heater connection

hours of performance

5 Water Coil connection6 Protection of heaters for

over-heating7 Boost Function

Pro Panel Specifications

- 1 Manages exhaust and fresh air fan volumes individually in 5 steps
- 2 Filter service alarm after 1200 hours of performance
- 3 Thermal protection for motors
- 4 Electrical heater connection
- 5 Water Coil connection
- 6 Protection of heaters for over-heating
- 7 Boost Function
- 8 Carbondioxide sensor connection
- 9 On/Off and proportional control of the water coil.
- 10 Control of damper motor
- 11 BMS control
- 12 Control of heating and cooling coil valves
- 13 Fire alarm
- **14** Weekly programming
- **15** Thermal check with a sensor located on duck

Accessories





▶ Digital Room Controller

RHR units are supplied with a digital room control panel. It can control air flow while changing the exhaust and fresh air flows individually(L/M/H). All the changes could be followed on LCD screen. The mode of the unit can be adjusted to winter or summer. In summer mode only the unit works. In winter mode, Unit and electrical heater works. According to the temperature adjusted on the control panel, electrical heater start up automatically. The "off" button on the control panel stops both electrical heater and unit.

Electrical board comes with the unit, it adopts unit orders coming from room controller. Components like relay, contactor, capacitor and connector are located in electrical board. Required electrical power should be supplied to heater and also to unit

RHR Units can connect to Building Automation System via contactor or MODBUS(RS485). Thereby all the features of the unit can be controlled through a centralized system.

Fresh air and return air flows can be adjusted with automation panel. Thus, negative or positive pressure could be obtained.

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