

# PCA-KA SERIES

R32  
R410A

PCA-M35/50/60/71/100/125/140KA2

A stylish new indoor unit design and airflow settings for both high- and low-ceiling interiors expand installation possibilities. Together with exceptional energy-saving performance, these units are the solution to diversified air conditioning needs.



## Stylish Indoor Unit Design

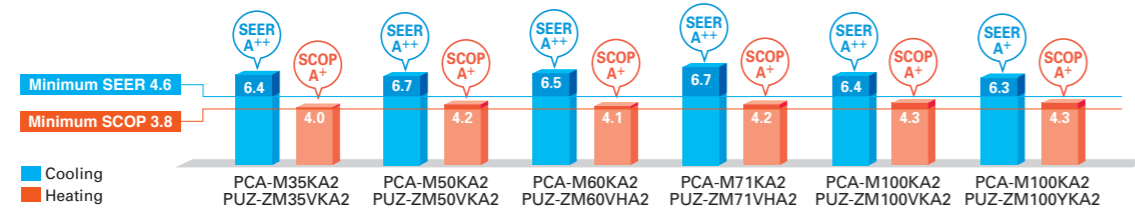
A stylish square-like design is adopted for the indoor units of all models. As a result, the units blend in better with the ceiling.



PCA-KA

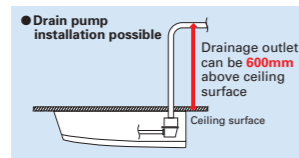
## ErP Lot 10 Compliant with High Energy-efficiency Achieving SEER/SCOP Rank A, A+ and A++

A direct-current (DC) fan motor is installed in the indoor unit, increasing the seasonal energy efficiency of newly designed Power Inverter series (PUHZ-ZM) and resulting in the full capacity models comply ErP Lot 10 with energy ranking A+/A++ for cooling and A/A+ for heating. This contribute to an impressive reduction in the cost of annual electricity.



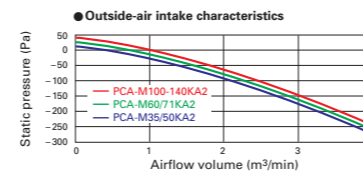
## Optional Drain Pump for Full-capacity Models

The pumping height of the optional drain pump has been increased from 400mm to 600mm, expanding flexibility in choosing unit location during installation work.



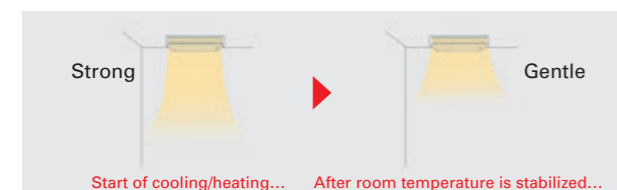
## Outside-air Intake

Units are equipped with a knock-out hole that enables the induction of fresh outside-air.



## Equipped with Automatic Air-speed Adjustment

In addition to the conventional 4-speed setting, units are now equipped with an automatic air-speed adjustment mode. This setting automatically adjusts the air-speed to conditions that match the room environment. At the start of heating/cooling operation, the airflow is set to high-speed to quickly heat/cool the room. When the room temperature reaches the desired setting, the airflow speed is decreased automatically for stable comfortable heating/cooling operation.



## Equipped with High-/Low-ceiling Modes

Units are equipped with high- and low-ceiling operation modes that make it possible to switch the airflow volume to match room height. The ability to choose the optimum airflow volume makes it possible to optimize the breezy sensation felt throughout the room.

Capacity	High ceiling	Standard ceiling	Low ceiling
35	3.5m	2.7m	2.5m
50	3.5m	2.7m	2.5m
60	3.5m	2.7m	2.5m
71	3.5m	2.7m	2.5m
100	4.2m	3.0m	2.6m
125	4.2m	3.0m	2.6m
140	4.2m	3.0m	2.6m

## SERIES SELECTION

### Power Inverter Series

#### Indoor Unit

R32  
R410A



PCA-M35/50/60/71/100/125/140KA2

#### Outdoor Unit

R32

For Single



R32

For Multi (Twin/Triple/Quadruple)



PUZ-ZM71 PUZ-ZM100/125/140/200/250

#### Remote Controller



### PCA-M Indoor Unit Combinations

Indoor unit combinations shown below are possible.

Indoor Unit Combination	Outdoor Unit Capacity																			
	For Single								For Twin				For Triple		For Quadruple					
	35	50	60	71	100	125	140	200	250	71	100	125	140	200	250	140	200	250	200	250
Power Inverter (PUZ-ZM)	35x1	50x1	60x1	71x1	100x1	125x1	140x1	-	-	35x2	50x2	60x2	71x2	100x2	125x2	50x3	60x3	71x3	50x4	60x4
Distribution Pipe	-	-	-	-	-	-	-	-	-	MSDD-50TR2-E				MSDD-50WR2-E		MSDT-111R3-E		MSDF-1111R2-E		

## SERIES SELECTION

### Standard Inverter Series

#### Indoor Unit

R32  
R410A

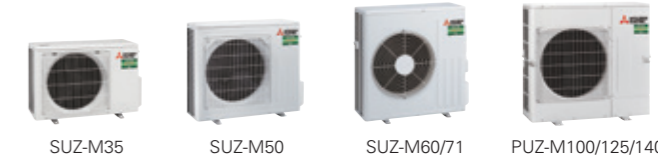


PCA-M35/50/60/71/100/125/140KA2

#### Outdoor Unit

R32

For Single



R32

For Multi (Twin/Triple/Quadruple)



PUZ-M100/125/140 PUZ-M200/250

#### Remote Controller



### PCA-M Indoor Unit Combinations

Indoor unit combinations shown below are possible.

Indoor Unit Combination	Outdoor Unit Capacity																		
	For Single								For Twin				For Triple		For Quadruple				
	35	50	60	71	100	125	140	200	250	71	100	125	140	200	250	140	200	250	200
Standard Inverter (PUZ-M&SUZ)	35x1	50x1	60x1	71x1	100x1	125x1	140x1	-	-	50x2	60x2	71x2	100x2	125x2	50x3	60x3	71x3	50x4	60x4
Distribution Pipe	-	-	-	-	-	-	-	-	-	MSDD-50TR2-E				MSDD-50WR2-E		MSDT-111R3-E		MSDF-1111R2-E	

# PCA-M KA SERIES

## POWER INVERTER



Type	Inverter Heat Pump												
Indoor Unit	PCA-M35KA2	PCA-M50KA2	PCA-M60KA2	PCA-M71KA2	PCA-M100KA2	PCA-M100KA2	PCA-M125KA2	PCA-M125KA2	PCA-M140KA2	PCA-M140KA2			
Outdoor Unit	PUZ-ZM35VKA2	PUZ-ZM50VKA2	PUZ-ZM60VKA2	PUZ-ZM71VKA2	PUZ-ZM100VKA2	PUZ-ZM100VKA2	PUZ-ZM125VKA2	PUZ-ZM125VKA2	PUZ-ZM140VKA2	PUZ-ZM140VKA2			
Refrigerant <sup>(1)</sup>	R32												
Power Supply	Outdoor power supply VA·VKA:230/Single/50, YKA:400/Three/50												
Cooling	Capacity	Rated	kW	3.6	5.0	6.1	7.1	9.5	12.5	13.4	13.4		
		Min-Max	kW	1.6 - 4.5	2.3 - 5.6	2.7 - 6.7	3.3 - 8.1	4.9 - 11.4	4.9 - 11.4	5.5 - 14.0	6.2 - 15.0	6.2 - 15.0	
	Total Input	Rated	kW	0.829	1.250	1.521	1.829	2.375	2.375	3.846	3.846	3.941	
	EER	Rated		4.34	4.00	4.01	3.88	4.00	4.00	3.25	3.25	3.40	3.40
	Design load		kW	3.6	5.0	6.1	7.1	9.5	9.5	—	—	—	
Heating	Capacity	Rated	kW	4.1	5.5	7.0	8.0	11.2	11.2	14.0	14.0	16.0	16.0
		Min-Max	kW	1.6 - 5.2	2.5 - 6.6	2.8 - 8.2	3.5 - 10.2	4.5 - 14.0	4.5 - 14.0	5.0 - 16.0	5.0 - 16.0	5.7 - 18.0	5.7 - 18.0
	Total Input	Rated	kW	1.019	1.361	1.745	2.156	3.018	3.018	3.954	3.954	4.432	4.432
	COP	Rated		4.02	4.04	4.01	3.71	3.71	3.71	3.54	3.54	3.61	3.61
	Design load		kW	2.4	3.8	4.4	4.7	7.8	7.8	—	—	—	—
Energy efficiency class	Declared Capacity	at reference design temperature	kW	2.4 (-10°C)	3.8 (-10°C)	4.4 (-10°C)	4.7 (-10°C)	7.8 (-10°C)	7.8 (-10°C)	—	—	—	
		at bivalent temperature	kW	2.4 (-10°C)	3.8 (-10°C)	4.4 (-10°C)	4.7 (-10°C)	7.8 (-10°C)	7.8 (-10°C)	—	—	—	
		at operation limit temperature	kW	2.2 (-11°C)	3.7 (-11°C)	2.8 (-20°C)	3.4 (-20°C)	5.8 (-20°C)	5.8 (-20°C)	—	—	—	
	Back up heating capacity		kW	0.0	0.0	0.0	0.0	0.0	0.0	—	—	—	
	Annual electricity consumption <sup>(2)</sup>		kWh/a	838	1266	1501	1567	2536	2537	—	—	—	
Energy efficiency class	SEER <sup>(4)</sup>		A	A+	A+	A+	A+	A+	—	—	—		
	SCOP <sup>(4)</sup>		A	A+	A+	A+	A+	A+	—	—	—		
Operating Current(Max)		A	13.3	13.4	19.4	19.4	20.7	27.3	9.8	30.9	12.7		
Indoor Unit	Input [cooling / Heating]	Rated	kW	0.04 / 0.04	0.05 / 0.05	0.06 / 0.06	0.06 / 0.06	0.09 / 0.09	0.09 / 0.09	0.11 / 0.11	0.11 / 0.11	0.14 / 0.14	0.14 / 0.14
	Operating Current(Max)		A	0.29	0.37	0.39	0.42	0.65	0.65	0.76	0.76	0.90	0.90
Dimensions	H*W*D	mm	230-960-680	230-960-680	230-1280-680	230-1280-680	230-1280-680	230-1280-680	230-1600-680	230-1600-680	230-1600-680	230-1600-680	230-1600-680
	Weight	kg	25	26	32	32	37	37	38	38	40	40	
Air Volume (Lo-Mi2-Mi1-Hi)	Cooling	m³/min	10-11-12-14	10-11-13-15	15-16-17-19	16-17-18-20	22-24-26-28	22-24-26-28	23-25-27-29	23-25-27-29	24-26-29-32	24-26-29-32	
	Heating	m³/min	31-33-36-39	32-34-37-40	33-35-37-40	35-37-39-41	37-39-41-43	37-39-41-43	39-41-43-45	39-41-43-45	41-43-45-48	41-43-45-48	
Sound Level (SPL)	Cooling	dB(A)	60	60	62	62	63	63	65	65	68	68	
	Heating	dB(A)	60	60	62	62	63	63	65	65	68	68	
Sound Level (PWL)	Cooling	dB(A)	44	44	47	47	49	49	50	50	50	50	
	Heating	dB(A)	46	46	49	49	51	51	52	52	52	52	
Operating Current(Max)	Rated	A	13	13	19	19	20	8	26.5	9	30	11.8	
	Breaker Size	A	16	16	25	25	32	16	32	16	40	16	
Ext.Piping Diameter <sup>(3)</sup>	Liquid/Gas	mm	6.35 / 12.7	6.35 / 12.7	9.52 / 15.88	9.52 / 15.88	9.52 / 15.88	9.52 / 15.88	9.52 / 15.88	9.52 / 15.88	9.52 / 15.88	9.52 / 15.88	
	Max.Length	m	50	50	55	55	100	100	100	100	100	100	
Max.Height	Out-In	m	30	30	30	30	30	30	30	30	30	30	
	Heating	m	30	30	30	30	30	30	30	30	30	30	
Guaranteed Operating Range (Outdoor)	Cooling <sup>(2)</sup>	°C	-15 ~ +46	-15 ~ +46	-15 ~ +46	-15 ~ +46	-15 ~ +46	-15 ~ +46	-15 ~ +46	-15 ~ +46	-15 ~ +46	-15 ~ +46	
	Heating	°C	-11 ~ +21	-11 ~ +21	-20 ~ +21	-20 ~ +21	-20 ~ +21	-20 ~ +21	-20 ~ +21	-20 ~ +21	-20 ~ +21	-20 ~ +21	

\*1 Refrigerant leakage contributes to climate change. Refrigerant with lower global warming potential (GWP) would contribute less to global warming than a refrigerant with higher GWP. If leaked to the atmosphere. This appliance contains a refrigerant fluid with a GWP equal to 550. This means that if 1 kg of this refrigerant fluid would be leaked to the atmosphere, the impact on global warming would be 550 times higher than 1 kg of CO<sub>2</sub> over a period of 100 years. Never try to interfere with the refrigerant circuit yourself or disassemble the product yourself and always ask a professional. The GWP of R32 is 675 in the IPCC 4th Assessment Report.  
 \*2 Energy consumption based on standard test results. Actual energy consumption will depend on how the appliance is used and where it is located.  
 \*3 Optional air protection guide is required where ambient temperature is lower than -5°C.  
 \*4 SEER and SCOP are based on 2009/125/EC:Energy-related Products Directive and Regulation(EU) No206/2012.  
 \*5 Joint pipe is required depending on installed refrigerant pipes, outdoor units and indoor units.

## SERIES SELECTION

### Power Inverter Series

**Indoor Unit**

R32  
R410A

PCA-M35/50/60/71/100/125/140KA2

**Outdoor Unit**

R410A

For Single

PUHZ-ZRP35/50 PUHZ-ZRP60/71 PUHZ-ZRP100/125/140

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R410A

For Multi (Twin/Triple/Quadruple)

PUHZ-ZRP100/125/140/200/250

**Remote Controller**

Optional

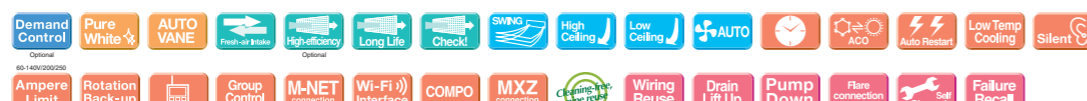
### PCA-M KA Indoor Unit Combinations

Indoor unit combinations shown below are possible.

Indoor Unit Combination	Outdoor Unit Capacity																								
	For Single				For Twin				For Triple				For Quadruple												
	35	50	60	71	100	125	140	200	250	71	100	125	140	200	250	140	200	250	200	250					
Power Inverter (PUHZ-ZRP)	35x1	50x1	60x1	71x1	100x1	125x1	140x1	-	-	35x2	50x2	60x2	71x2	100x2	125x2	50x3	60x3	71x3	50x4	60x4					
Distribution Pipe	-	-	-	-	-	-	-	-	-	MSDD-50TR-E				MSDD-50WR-E				MSDT-111R-E				MSDF-1111R-E			

# PCA-M KA SERIES

## STANDARD INVERTER



Type	Inverter Heat Pump												
Indoor Unit	PCA-M35KA2	PCA-M50KA2	PCA-M60KA2	PCA-M71KA2	PCA-M100KA2	PCA-M100KA2	PCA-M125KA2	PCA-M125KA2	PCA-M140KA2	PCA-M140KA2			
Outdoor Unit	SUZ-M35VA	SUZ-M50VA	SUZ-M60VA	SUZ-M71VA	PUZ-M100KA2	PUZ-M100KA2	PUZ-M125VKA2	PUZ-M125VKA2	PUZ-M140VKA2	PUZ-M140VKA2			
Refrigerant <sup>(1)</sup>	R32												
Power Supply	Outdoor power supply VA·VKA:230/Single/50, YKA:400/Three/50												
Cooling	Capacity	Rated	kW	3.6	5.0	6.1	7.1	9.5	12.1	12.1	13.4	13.4	
		Min-Max	kW	0.8 - 3.9	1.5 - 5.6	1.6 - 6.3	2.2 - 8.1	4.0 - 10.6	4.0 - 10.6	5.7 - 13.0	5.7 - 13.0	5.7 - 14.1	
	Total Input	Rated	kW	0.900	1.515	1.648	1.972	2.941	2.941	4.019	4.019	5.360	
	EER	Rated		4.00	3.30	3.70	3.60	3.23	3.23	3.01	3.01	2.50	2.50
	Design load		kW	3.6	5.0	6.1	7.1	9.5	9.5	—	—	—	
Heating	Capacity	Rated	kW	4.1	6.0	7.0	8.0	11.2	11.2	13.5	13.5	15.0	15.0
		Min-Max	kW	1.0 - 5.0	1.5 - 7.2	1.6 - 8.0	2.0 - 10.2	2.8 - 12.5	2.8 - 12.5	4.1 - 15.0	4.1 - 15.0	4.2 - 15.8	4.2 - 15.8
	Total Input	Rated	kW	1.025	1.617	1.750	2.216	3.284	3.284	3.958	3.958	4.285	4.285
	COP	Rated		4.00	3.71	4.00	3.61	3.41	3.41	3.41	3.41	3.50	3.50
	Design load		kW	2.6	4.3	4.6	5.8	8.0	8.0	—	—	—	
Energy efficiency class	Declared Capacity	at reference design temperature	kW	2.3 (-10°C)	3.8 (-10°C)	4.1 (-10°C)	5.2 (-10°C)	6.0 (-10°C)	6.0 (-10°C)	—	—	—	
		at bivalent temperature	kW	2.3 (-7°C)	3.8 (-7°C)	4.1 (-7°C)	5.2 (-7°C)	6.0 (-7°C)	6.0 (-7°C)	—	—	—	
		at operation limit temperature	kW	2.3 (-10°C)	3.8 (-10°C)	4.1 (-10°C)	5.2 (-10°C)	4.5 (-15°C)	4.5 (-15°C)	—	—	—	
	Back up heating capacity		kW	0.3	0.5	0.5	0.6	2.0	2.0	—	—	—	
	Annual electricity consumption <sup>(2)</sup>		kWh/a	910	1458	1588	1974	2729	2729	—	—	—	
Energy efficiency class	SEER <sup>(4)</sup>		A	A+	A+	A+	A+	A+	A+	A+	A+	A+	
	SCOP <sup>(4)</sup>		A	A+	A+	A+	A+	A+	A+	A+	A+	A+	
Operating Current(Max)		A	8.8	13.9	15.2	15.2	20.7	12.2	27.3	12.3	30.9	12.4	
Indoor Unit	Input [cooling / Heating]	Rated	kW	0.04 / 0.04	0.05 / 0.05	0.06 / 0.06	0.06 / 0.06	0.09 / 0.09	0.09 / 0.09	0.11 / 0.11	0.11 / 0.11	0.14 / 0.14	0.14 / 0.14
	Operating Current(Max)		A	0.29	0.37	0.39	0.42	0.65	0.65	0.76	0.76	0.90	0.90
Dimensions	H*W*D	mm	230-960-680	230-960-680	230-1280-680	230-1280-680	230-1280-680	230-1280-680	230-1600-680	230-1600-680	230-1600-680	230-1600-680	
	Weight	kg	25	26	32	32	37	37	38	38	40	40	
Air Volume (Lo-Mi2-Mi1-Hi)	Cooling	m³/min	10-11-12-14	10-11-13-15	15-16-17-19	16-17-18-20	22-24-26-28	22-24-26-28	23-25-27-29	23-25-27-29	24-26-29-32	24-26-29-32	
	Heating	m³/min	31-33-36-39	32-34-37-40	33-35-37-40	35-37-39-41	37-39-41-43	37-39-41-43	39-41-43-45	39-41-43-45	41-43-45-48	41-43-45-48	
Sound Level (SPL)	Cooling	dB(A)	60	60	62	62	63	63	65	65	68	68	
	Heating	dB(A)	60	60	62	62	63	63	65	65	68	68	
Sound Level (PWL)	Cooling	dB(A)	48	48	49	49	51	51	54	54	55	55	
	Heating	dB(A)	48	48	49	49	51	51	54	54	55	55	
Operating Current(Max)	Rated	A	8.5	13.5	14.8	14.8	20	11.5	26.5	11.5	30	11.5	
	Breaker Size	A	10	20	20	20	32	16	32	16	40	16	
Ext.Piping Diameter <sup>(3)</sup>	Liquid/Gas	mm	6.35 / 9.52	6.35 / 12.7	6.35 / 15.88	9.52 / 15.88	9.52 / 15.88	9.52 / 15.88	9.52 / 15.88	9.52 / 15.88	9.52 / 15.88	9.52 / 15.88	
	Max.Length	m	20	30	30	30	55	55	65	65	65	65	
Max.Height	Out-In	m	12	30	30	30	30	30	30	30	30	30	
	Heating	m	12	30	30	30	30	30	30	30	30	30	
Guaranteed Operating Range (Outdoor)	Cooling <sup>(2)</sup>	°C	-10 ~ +46	-15 ~ +46	-15 ~ +46	-15 ~ +46	-15 ~ +46	-15 ~ +46	-15 ~ +46	-15 ~ +46	-15 ~ +46	-15 ~ +46	
	Heating	°C	-10 ~ +24	-10 ~ +24	-10 ~ +24	-10 ~ +24							

**PCA-M KA SERIES**  
POWER INVERTER



Type		Inverter Heat Pump										
Indoor Unit		PCA-M35KA2	PCA-M50KA2	PCA-M60KA2	PCA-M71KA2	PCA-M100KA2	PCA-M100KA2	PCA-M125KA2	PCA-M125KA2	PCA-M140KA2	PCA-M140KA2	
Outdoor Unit		PUHZ-ZRP35VKA2	PUHZ-ZRP50VKA2	PUHZ-ZRP60VKA2	PUHZ-ZRP71VHA2	PUHZ-ZRP100VKA3	PUHZ-ZRP100VKA3	PUHZ-ZRP125VKA3	PUHZ-ZRP125VKA3	PUHZ-ZRP140VKA3	PUHZ-ZRP140VKA3	
Refrigerant <sup>(*)</sup>		R410A										
Power Source		Outdoor power supply										
Supply		VA-VKA:230/Single/50, YKA:400/Three/50										
Cooling		Capacity										
Capacity	Rated	kW	3.6	5.0	6.1	7.1	9.5	9.5	12.5	13.4	13.4	
	Min-Max	kW	1.6 - 4.5	2.3 - 5.6	2.7 - 6.7	3.3 - 8.1	4.9 - 11.4	4.9 - 11.4	5.5 - 14.0	5.5 - 14.0	6.2 - 15.0	
Total Input	Rated	kW	0.857	1.351	1.694	1.821	2.417	2.435	3.980	3.980	3.952	
EER	Rated		4.19	3.73	3.67	3.90	3.93	3.90	3.14	3.14	3.39	
Design load		kW	3.6	5.0	6.1	7.1	9.5	9.5	-	-	-	
Annual electricity consumption <sup>(**)</sup>		kWh/a	202	282	340	367	542	553	-	-	-	
SEER <sup>(**)</sup>			6.2	6.1	6.2	6.7	6.1	6.0	-	-	-	
Heating		Capacity										
Capacity	Rated	kW	4.1	5.5	7.0	8.0	11.2	11.2	14.0	14.0	16.0	
	Min-Max	kW	1.6 - 5.2	2.5 - 6.6	2.8 - 8.2	3.5 - 10.2	4.5 - 14.0	4.5 - 14.0	5.0 - 16.0	5.0 - 16.0	5.7 - 18.0	
Total Input	Rated	kW	1.019	1.450	1.930	2.197	3.043	3.043	3.804	3.804	4.571	
COP	Rated		4.02	3.79	3.63	3.64	3.68	3.68	3.68	3.68	3.50	
Design load		kW	2.4	3.8	4.4	4.4	4.7	4.7	-	-	-	
Declared Capacity	at reference design temperature	kW	2.4 (-10°C)	3.8 (-10°C)	4.4 (-10°C)	4.7 (-10°C)	7.8 (-10°C)	7.8 (-10°C)	-	-	-	
	at bivalent temperature	kW	2.4 (-10°C)	3.8 (-10°C)	4.4 (-10°C)	4.7 (-10°C)	7.8 (-10°C)	7.8 (-10°C)	-	-	-	
	at operation limit temperature	kW	2.2 (-11°C)	3.7 (-11°C)	4.4 (-20°C)	3.5 (-20°C)	5.8 (-20°C)	5.8 (-20°C)	-	-	-	
Back up heating capacity		kW	0.0	0.0	0.0	0.0	0.0	0.0	-	-	-	
Annual electricity consumption <sup>(**)</sup>		kWh/a	817	1259	1461	1522	2784	2785	-	-	-	
SCOP <sup>(**)</sup>			4.1	4.2	4.2	4.3	3.9	3.9	-	-	-	
Operating Current(Max)			Energy efficiency class									
Indoor Unit	Input (cooling / Heating)	Rated	kW	0.04 / 0.04	0.05 / 0.05	0.06 / 0.06	0.06 / 0.06	0.09 / 0.09	0.09 / 0.09	0.11 / 0.11	0.11 / 0.11	0.14 / 0.14
	Operating Current(Max)	A		0.29	0.37	0.39	0.42	0.65	0.65	0.76	0.76	0.90
	Dimensions	H*W*D	mm	230-960-680			230-1280-680			230-1600-680		
	Weight	kg		25	26	32	32	37	37	38	40	40
	Air Volume (Lo-Mi2-Mi1-Hi)	m³/min		10-11-12-14	10-11-13-15	15-16-17-19	16-17-18-20	22-24-26-28	22-24-26-28	23-25-27-29	24-26-29-32	24-26-29-32
	Sound Level (Lo-Mi2-Mi1-Hi) (SPL)	dB(A)		31-33-36-39	32-34-37-40	33-35-37-40	35-37-39-41	37-39-41-43	37-39-41-43	39-41-43-45	41-43-45-48	41-43-45-48
	Sound Level (PWL)	dB(A)		60	60	62	62	63	63	65	68	68
	Dimensions	H*W*D	mm	630-809-300			630-809-300			630-809-300		
	Weight	kg		43	46	70	70	116	123	116	131	131
	Air Volume	Cooling	m³/min	45	45	55	55	110	110	120	120	120
		Heating	m³/min	45	45	55	55	110	110	120	120	120
	Sound Level (SPL)	Cooling	dB(A)	44	44	47	47	49	49	50	50	50
		Heating	dB(A)	46	46	48	48	51	51	52	52	52
	Sound Level (PWL)	Cooling	dB(A)	65	65	67	67	69	69	70	70	70
		Heating	dB(A)	66	66	68	68	71	71	72	72	72
	Operating Current(Max)	A		13	13	19	19	26.5	8	26.5	9.5	28
	Breaker Size	A		16	16	25	25	32	16	32	40	16
	Diameter <sup>(5)</sup>	Liquid/Gas	mm	6.35 / 12.7			6.35 / 12.7			6.35 / 12.7		
	Max.Length	Out-In	m	50			50			50		
		Out-In	m	30			30			30		
		Out-In	m	30			30			30		
	Max.Height	Out-In	m	30			30			30		
	Guaranteed Operating Range (Outdoor)	Cooling <sup>(**)</sup>	°C	-15 ~ +46			-15 ~ +46			-15 ~ +46		
		Heating	°C	-11 ~ +21			-11 ~ +21			-11 ~ +21		

\*1 Refrigerant leakage contributes to climate change. Refrigerant with lower global warming potential (GWP) would contribute less to global warming than a refrigerant with higher GWP, if leaked to the atmosphere. This appliance contains a refrigerant fluid with a GWP equal to 550. This means that if 1 kg of this refrigerant fluid would be leaked to the atmosphere, the impact on global warming would be 550 times higher than 1 kg of CO<sub>2</sub> over a period of 100 years. Never try to interfere with the refrigerant circuit yourself or disassemble the product yourself and always ask a professional. The GWP of R32 is 675 in the IPCC 4th Assessment Report.  
 \*\*2 Energy consumption based on standard test results. Actual energy consumption will depend on how the appliance is used and where it is located.  
 \*3 Optional air protection guide is required where ambient temperature is lower than -5°C.  
 \*4 SEER and SCOP are based on 2009/125/EC:Energy-related Products Directive and Regulation(EU) No206/2012. \*5 Joint pipe is required depending on installed refrigerant pipes, outdoor units and indoor units.

**PCA-M KA SERIES**  
STANDARD INVERTER



Type		Inverter Heat Pump										
Indoor Unit		PCA-M35KA2	PCA-M50KA2	PCA-M60KA2	PCA-M71KA2	PCA-M100KA2	PCA-M100KA2	PCA-M125KA2	PCA-M125KA2	PCA-M140KA2	PCA-M140KA2	
Outdoor Unit		SUZ-KA35VA6	SUZ-KA50VA6	SUZ-KA60VA6	SUZ-KA71VA6	PUHZ-P100VKA	PUHZ-P100VKA	PUHZ-P125VKA3	PUHZ-P125VKA3	PUHZ-P140VKA3	PUHZ-P140VKA3	
Refrigerant <sup>(*)</sup>		R410A										
Power Source		Outdoor power supply										
Supply		VA-VKA:230/Single/50, YKA:400/Three/50										
Cooling		Capacity										
Capacity	Rated	kW	3.6	5.0	5.7	7.1	9.4	9.4	12.1	12.1	13.6	
	Min-Max	kW	1.4 - 3.9	2.3 - 5.6	2.3 - 6.3	2.8 - 8.1	3.7 - 10.6	3.7 - 10.6	5.6 - 13.0	5.6 - 13.0	5.8 - 14.1	
Total Input	Rated	kW	1.050	1.547	1.722	2.057	3.051	3.051	4.245	4.245	5.643	
EER	Rated		3.43	3.23	3.31	3.45	3.08	3.08	2.85	2.85	2.41	
Design load		kW	3.6	5.0	5.7	7.1	9.4	9.4	-	-	-	
Annual electricity consumption <sup>(**)</sup>		kWh/a	209	299	325	408	584	584	-	-	-	
SEER <sup>(**)</sup>			6.0	5.8	6.1	6.0	5.6	5.6	-	-	-	
Heating		Capacity										
Capacity	Rated	kW	4.1	5.5	6.9	7.9	11.2	11.2	13.5	13.5	15.0	
	Min-Max	kW	1.7 - 5.0	1.7 - 6.6	2.5 - 8.0	2.6 - 10.2	2.8 - 12.5	2.8 - 12.5	4.8 - 15.0	4.8 - 15.0	4.9 - 15.8	
Total Input	Rated	kW	1.051	1.519	1.911	2.182	3.373	3.373	4.066	4.066	4.477	
COP	Rated		3.90	3.62	3.61	3.62	3.32	3.32	3.32	3.32	3.35	
Design load		kW	2.6	4.0	4.8	5.8	8.0	8.0	-	-	-	
Declared Capacity	at reference design temperature	kW	2.3 (-10°C)	3.6 (-10°C)	4.0 (-10°C)	5.2 (-10°C)	6.0 (-10°C)	6.0 (-10°C)	-	-	-	
	at bivalent temperature	kW	2.3 (-7°C)	3.6 (-7°C)	4.3 (-7°C)	5.2 (-7°C)	7.0 (-7°C)	7.0 (-7°C)	-	-	-	
	at operation limit temperature	kW	2.3 (-10°C)	3.6 (-10°C)	4.0 (-10°C)	5.2 (-10°C)	6.0 (-10°C)	6.0 (-10°C)	-	-	-	
Back up heating capacity		kW	0.3	0.4	0.8	0.6	2.0	2.0	-	-	-	
Annual electricity consumption <sup>(**)</sup>		kWh/a	886	1388	1680	2029	2729	2729	-	-	-	
SCOP <sup>(**)</sup>			4.1	4.0	4.0	4.0	4.1	4.1	-	-	-	
Operating Current(Max)			Energy efficiency class									
Indoor Unit	Input (cooling / Heating)	Rated	kW	0.04 / 0.04	0.05 / 0.05	0.06 / 0.06	0.06 / 0.06	0.09 / 0.09	0.09 / 0.09	0.11 / 0.11	0.11 / 0.11	0.14 / 0.14
	Operating Current(Max)	A		0.29	0.37	0.39	0.42	0.65	0.65	0.76	0.76	0.90
	Dimensions	H*W*D	mm	230-960-680			230-1280-680			230-1600-680		
	Weight	kg		25	26	32	32	37	37	38	40	40
	Air Volume (Lo-Mi2-Mi1-Hi)	m³/min		10-11-12-14	10-11-13-15	15-16-17-19	16-17-18-20	22-24-26-28	22-24-26-28	23-25-27-29	24-26-29-32	24-26-29-32
	Sound Level (Lo-Mi2-Mi1-Hi) (SPL)	dB(A)		31-33-36-39	32-34-37-40	33-35-37-40	35-37-39-41	37-39-41-43	37-39-41-43	39-41-43-45	41-43-45-48	41-43-45-48
	Sound Level (PWL)	dB(A)		60	60	62	62	63	63	65	68	68
	Dimensions	H*W*D	mm	550-800-285			880-840-330			880-840-330		
	Weight	kg		35	54	50	53	76	78	84	85	85
	Air Volume	Cooling	m³/min	36.3	44.6	40.9	50.1	79	79	86	86	86
		Heating	m³/min	34.8	44.6	49.2	48.2	79	79	92	92	92
	Sound Level (SPL)	Cooling	dB(A)	49	52	55	55	51	51	54	56	56
		Heating	dB(A)	50	52	55	55	54	54	56	57	57
	Sound Level (PWL)	Cooling	dB(A)	62	65	65	69	70	72	72	75	75
		Heating	dB(A)	62	65	65	69	70	72	72	75	75
	Operating Current(Max)	A		8.2	12	14	16.1	20	11.5	26.5	11.5	30
	Breaker Size	A		10	20	20	20	32	16	32	40	16
	Diameter <sup>(5)</sup>	Liquid/Gas	mm	6.35 / 9.52			6.35 / 15.88			6.35 / 15.88		
	Max.Length	Out-In	m	30			30			30		
		Out-In	m	30			30			30		
		Out-In	m	30			30			30		
	Max.Height	Out-In	m	30			30			30		
	Guaranteed Operating Range (Outdoor)	Cooling <sup>(**)</sup>	°C	-10 ~ +46			-15 ~ +46			-15 ~ +46		
		Heating	°C	-10 ~ +24			-10 ~ +24			-15 ~ +21		

\*1 Refrigerant leakage contributes to climate change. Refrigerant with lower global warming potential (GWP) would contribute less to global warming than a refrigerant with higher GWP, if leaked to the atmosphere. This appliance contains a refrigerant fluid with a GWP equal to 550. This means that if 1 kg of this refrigerant fluid would be leaked to the atmosphere, the impact on global warming would be 550 times higher than 1 kg of CO<sub>2</sub> over a period of 100 years. Never try to interfere with the refrigerant circuit yourself or disassemble the product yourself and always ask a professional. The GWP of R32 is 675 in the IPCC 4th Assessment Report.  
 \*\*2 Energy consumption based on standard test results. Actual energy consumption will depend on how the appliance is used and where it is located.  
 \*3 Optional air protection guide is required where ambient temperature is lower than -5°C.  
 \*4 SEER and SCOP are based on 2009/125/EC:Energy-related Products Directive and Regulation(EU) No206/2012. \*5 Joint pipe is required depending on installed refrigerant pipes, outdoor units and indoor units.

R32  
R410A



PCA-M71HA2

# PCA-HA SERIES

Standard features include a strong carbon-black stainless steel body and built-in oil mist filter to prevent oil from getting into the unit providing a comfortable air conditioning environment in kitchens that use open-flame cooking.



## Tough on Oily Smoke

A durable stainless steel casing that is resistant to oil and grease is provided to protect the surface of the body. Grimy dirt and stains are removed easily, enabling the unit to be kept clean at all times.

## High-performance Oil Mist Filter

A high-performance heavy-duty oil mist filter is included as standard equipment. The filtering system is more efficient than conventional filters, thereby effectively reducing the oily smoke entering the air conditioner. The filter is disposable, thereby enabling trouble-free cleaning and maintenance.

## Oil Mist Filter Cleaning


When used in kitchens, the oil mist filter should be replaced once every two months. The system comes with 12 filters elements. After these have been used, optional elements (PAC-SG38

### SERIES SELECTION

**Power Inverter Series**

**Indoor Unit**

R32  
R410A




PCA-M71HA2

**Outdoor Unit**

R32


For Single



PUZ-ZM71




R32

For Multi (Twin/Triple)




PUZ-ZM140/250

**Remote Controller**

Optional    Optional    Optional



Optional

**PCA-M HA Indoor Unit Combinations** Indoor unit combinations shown below are possible.

Indoor Unit Combination	Outdoor Unit Capacity																			
	For Single								For Twin				For Triple		For Quadruple					
	35	50	60	71	100	125	140	200	250	71	100	125	140	200	250	140	200	250	200	250
Power Inverter (PUZ-ZM)	-	-	-	71x1	-	-	-	-	-	-	-	-	71x2	-	-	-	-	71x3	-	-
Distribution Pipe	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

### SERIES SELECTION

**Power Inverter Series**

**Indoor Unit**

R32  
R410A



PCA-M71HA2

**Outdoor Unit**

R410A

For Single



PUHZ-ZRP71

R410A

For Multi (Twin/Triple)



PUHZ-ZRP140/250

**Remote Controller**





Optional    Optional    Optional



Optional

**PCA-M HA Indoor Unit Combinations** Indoor unit combinations shown below are possible.

Indoor Unit Combination	Outdoor Unit Capacity																			
	For Single								For Twin				For Triple		For Quadruple					
	35	50	60	71	100	125	140	200	250	71	100	125	140	200	250	140	200	250	200	250
Power Inverter (PUHZ-ZRP)	-	-	-	71x1	-	-	-	-	-	-	-	-	71x2	-	-	-	-	71x3	-	-
Distribution Pipe	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

**PCA-RP HA SERIES POWER INVERTER**

Optional: Demand Control, Fresh Air Intake, ON/Off Filter, Check!, ACO, Auto Restart, Low Temp Cooling, Silent, Ampere Limit, Rotation Back-up, Group Control, M-NET connection, COMPO, Climate Partner.

Optional: Wiring Reuse, Pump Down, Flare connection, Self Diagnosis, Failure Recall.

Type	Inverter Heat Pump	
Indoor Unit	PCA-M71HA2	
Outdoor Unit	PUZ-ZM71VHA2	
Refrigerant <sup>(*)</sup>	R32	
Power Supply	Outdoor power supply	
Supply	230/Single/50	
Cooling	Capacity	7.1
	Rated	kW
	Min-Max	3.3 - 8.1
	Total Input	2.028
	Rated	kW
	EER	3.50
Heating	Capacity	7.1
	Rated	kW
	Min-Max	3.5 - 10.2
	Total Input	2.171
	Rated	kW
	COP	3.50

Type	Inverter Heat Pump	
Indoor Unit	PCA-M71HA2	
Outdoor Unit	PUZ-ZM71VHA2	
Refrigerant <sup>(*)</sup>	R32	
Power Supply	Outdoor power supply	
Supply	230/Single/50	
Cooling	Capacity	7.1
	Rated	kW
	Min-Max	3.3 - 8.1
	Total Input	2.028
	Rated	kW
	EER	3.50
Heating	Capacity	7.1
	Rated	kW
	Min-Max	3.5 - 10.2
	Total Input	2.171
	Rated	kW
	COP	3.50

\*1 Refrigerant leakage contributes to climate change. Refrigerant with lower global warming potential (GWP) would contribute less to global warming than a refrigerant with higher GWP, if leaked to the atmosphere. This appliance contains a refrigerant fluid with a GWP equal to 1975. This means that if 1 kg of this refrigerant fluid would be leaked to the atmosphere, the impact on global warming would be 1975 times higher than 1 kg of CO<sub>2</sub>, over a period of 100 years. Never try to interfere with the refrigerant circuit yourself or disassemble the product yourself and always ask a professional. The GWP of R410A is 2088 in the IPCC 4th Assessment Report.

\*2 Energy consumption based on standard test results. Actual energy consumption will depend on how the appliance is used and where it is located.

\*3 Optional air protection guide is required where ambient temperature is lower than -5°C.

\*4 SEER and SCOP are based on 2009/125/EC: Energy-related Products Directive and Regulation (EU) No206/2012.

\*5 Joint pipe is required depending on installed refrigerant pipes, outdoor units and indoor units.

**PCA-RP HA SERIES POWER INVERTER**

Optional: Demand Control, Fresh Air Intake, ON/Off Filter, Check!, ACO, Auto Restart, Low Temp Cooling, Silent, Ampere Limit, Rotation Back-up, Group Control, M-NET connection, COMPO, Climate Partner.

Optional: Wiring Reuse, Pump Down, Flare connection, Self Diagnosis, Failure Recall.

Type	Inverter Heat Pump	
Indoor Unit	PCA-M71HA2	
Outdoor Unit	PUHZ-ZRP71VHA2	
Refrigerant <sup>(*)</sup>	R410A	
Power Supply	Outdoor power supply	
Supply	230/Single/50	
Cooling	Capacity	7.1
	Rated	kW
	Min-Max	3.3 - 8.1
	Total Input	2.170
	Rated	kW
	EER	3.27
Heating	Capacity	7.1
	Rated	kW
	Min-Max	3.5 - 10.2
	Total Input	2.350
	Rated	kW
	COP	3.23

Type	Inverter Heat Pump	
Indoor Unit	PCA-M71HA2	
Outdoor Unit	PUHZ-ZRP71VHA2	
Refrigerant <sup>(*)</sup>	R410A	
Power Supply	Outdoor power supply	
Supply	230/Single/50	
Cooling	Capacity	7.1
	Rated	kW
	Min-Max	3.3 - 8.1
	Total Input	2.170
	Rated	kW
	EER	3.27
Heating	Capacity	7.1
	Rated	kW
	Min-Max	3.5 - 10.2
	Total Input	2.350
	Rated	kW
	COP	3.23

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\*2 Energy consumption based on standard test results. Actual energy consumption will depend on how the appliance is used and where it is located.

\*3 Optional air protection guide is required where ambient temperature is lower than -5°C.

\*4 SEER and SCOP are based on 2009/125/EC: Energy-related Products Directive and Regulation (EU) No206/2012.

\*5 Joint pipe is required depending on installed refrigerant pipes, outdoor units and indoor units.